

# Signature 40 Cotton



Art. 40

This all purpose 3 ply 40 weight thread is ideal in areas where you want the thread to provide dimension, texture and visual interest. Your free-motion machine quilting, embellishment stitchwork and accent seams all make a pleasing finish with Signature40 Cotton.

700 yard mini-king style spool  
96 colors

40 wt. mini-king spools in 96 colors identified by ●

40 wt. prewound L & M bobbins available in 36 colors identified by ●

















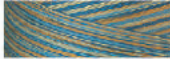



























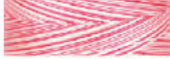


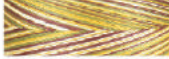
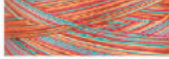
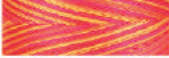




SN001 Brite White ●●●	SN002 Soft White ●●	SN003 Natural ●●●	SN004 Parchment ●●	SN005 Antique White ●	SN006 Ivory ●●	SN007 Flax ●
SN205 Firewood ●	SN204 Rust ●●	SN203 Fawn ●●	SN202 Lt. Copper ●●	SN201 Camel ●	SN110 Mustard ●	SN109 Marigold ●
SN206 Spiced Tea ●	SN207 Raisin ●●	SN217 Walnut ●●	SN216 Chestnut ●●	SN215 Iron ●	SN214 Taupe ●	SN213 Moon Rock ●
SN503 Cherry ●	SN504 Holiday Red ●●	SN505 Scarlet ●●	SN506 Persian Red ●	SN507 Poppy ●	SN311 Clay ●	SN310 Rusty Orange ●
SN502 Dark Red Pansy ●	SN501 Cranapple ●●	SN402 Garnet ●●	SN401 Hot Pink ●	SN403 Azalca Pink ●	SN404 Pink Heart ●	SN405 Cotton Candy ●
SN610 Raspberry Drizzle ●	SN609 Berry Wine ●	SN608 Eggplant ●	SN607 Grape ●	SN601 Purple Velvet ●	SN602 Purple Jewel ●●	SN603 Dusty Plum ●
SN611 Sugar Plum ●	SN612 Hyacinth ●	SN613 French Amethyst ●●	SN614 Violet ●	SN615 Deep Violet ●	SN700 Black ●●	SN709 Rail Grey ●●
SN813 Cobalt Blue ●	SN812 Seascape ●●	SN811 Teal ●	SN810 Stone Blue ●	SN809 Turquoise ●	SN808 Poolside ●	SN807 Soft Cyan ●
SN814 Chicory Blue ●	SN815 Tango Blue ●	SN816 Royal Blue ●	SN817 Yale Blue ●●	SN818 Sapphire ●	SN819 Light Navy ●	SN820 Navy ●●
SN921 Light Olive ●	SN920 Basil Green ●	SN919 Sage ●	SN918 Dill ●	SN917 Pear Green ●	SN916 Lime Splash ●	SN915 Spring Bud ●
SN931 Dark Olive ●●	SN930 Holly Green ●●	SN929 Shamrock ●	SN928 Pine ●	SN927 Herb ●	SN926 Lt. Piper Green ●	SN925 Bright Kelly ●●

*Since quilters love to mix and match,  
they'll love our Variegated Thread.*

We took our best-selling 3 ply Signature 40 weight solid colors and the latest contemporary colors in modern fabrics, and thoughtfully blended them into flowing sequences for an exciting collection of colorful variegated threads. What better way for your customers to be able to mix and match thread colors with their chosen fabrics and see their projects come to life. And enhance your bottom line.



Art. 41  
Signature40 Cotton  
700 yard mini-king spool  
54 variegated colors

						
SM001 Brights	SM002 Holiday	SM003 Woodlands	SM004 Green House	SM005 Denim	SM006 Victorian	SM007 Pastels
						
SM008 Sand Dunes	SM009 Golden Harvest	SM010 Citrus	SM011 Tie-Dye	SM012 Purple Haze	SM013 Stars & Stripes	SM014 Shadows
						
SM015 Rose Petals	SM016 Fad 5	SM017 French Country	SM018 Island Waters	SM071 Neutral Tints	SM073 Taupes	SM074 Rusty Oranges
						
SM075 Tan Tints	SM076 Brassy Yellows	SM077 Peachy Tones	SM078 Pinky Pinks	SM079 Raspberries	SM080 Dusty Mauves	SM081 Smokey Blues
						
SM082 Blue Skies	SM083 Aqua Waters	SM084 Limey Greens	SM085 Grassy Greens	SM086 Greyish Greens	SM088 Dusty Purples	SM090 Grey Shades
						
SM091 Antique Gold	SM150 Sun Lime Splash	SM151 St. Thomas	SM152 Olive Hues	SM153 Garden	SM154 Cotton Candy	SM155 Pansy Patch
						
SM250 Canyon View	SM251 Atlantis	SM252 Strawberry Shortcake	SM253 Summery Fun	SM254 Early Sunset	SM255 Corn Field	SM256 Southwest
						
SM257 Poppy Blaze	SM258 Dreamy Blues	SM259 Spring Grass	SM261 Orange Craze	SM262 Amber Glow		



## Signature 50 Cotton



Art. 50

This 3 ply 50 weight thread is very smooth, durable and is great for piecing, appliqué and sewing. Seams will be smooth, not bulky for beautiful quilt tops, construction seams and appliqué. This versatile thread is so popular, we've made it available in all the solid colors in our expanded color palette.

700 yard mini-king style spool  
Available in all 150 colors

## Signature 60 Cotton



Art. 60

This fine 60 weight thread is 3 ply and very strong for its weight making it perfect for use in the bobbin, quilt bindings, micro stippling, pin tucking and all the detailed stitching associated with heirloom sewing. Use with delicate and lighter weight fabrics.

1100 yard mini-king style spool  
25 colors

60 wt. available in 25 colors identified by ●

SN008 Grain	SN009 Oatmeal	SN010 Chamois	SN013 Straw	SN012 Bamboo	SN011 Sand Dollar	SN107 Sunlight
SN108 Zinnia	SN101 Sunflower	SN102 Star Gold	SN103 Buttercup	SN104 Daisy	SN105 Lemon	SN106 Sunny Lime
SN212 Mother Goose	SN211 Latte	SN210 Khaki	SN209 Baguette	SN208 Wheat	SN301 Linen	SN302 Soft Orange
SN309 Tangerine	SN308 Pumpkin	SN307 Melon	SN306 Begonia	SN305 Coral	SN304 Shrimp Pink	SN303 Pale Peach
SN406 Girly Pink	SN407 Pink Tulip	SN408 Rose	SN409 Victorian Rose	SN410 Praline Pink	SN411 Raspberry Cream	SN412 Strawberry Mousse
SN604 Thistle	SN605 Lilac Mist	SN606 Lavender	SN413 Pale Blush	SN414 Petal	SN415 Just Blush	SN416 Pink Flamingo
SN708 Slate	SN707 Dolphin	SN706 Sea Gull	SN705 Dove	SN704 Grey	SN703 Oyster Shell	SN702 Pebble
SN806 Mystic Turquoise	SN805 Powder Blue	SN804 Crystal Blue	SN803 Iced Blue	SN802 Hazy Blue	SN801 Sky Blue	SN701 Pearl
SN901 Mallard	SN911 Bondi Bay Blue	SN910 Tropical Waters	SN909 Jade	SN908 Scaspray	SN907 Beryl Green	SN906 Misty Jade
SN914 Spring Green	SN913 Lime	SN912 Brite Lime	SN902 Green Glint	SN903 Mint	SN904 Winter Green	SN905 Azure
SN924 New Grass	SN923 Fern Green	SN922 Seafoam				

